

FIG.1

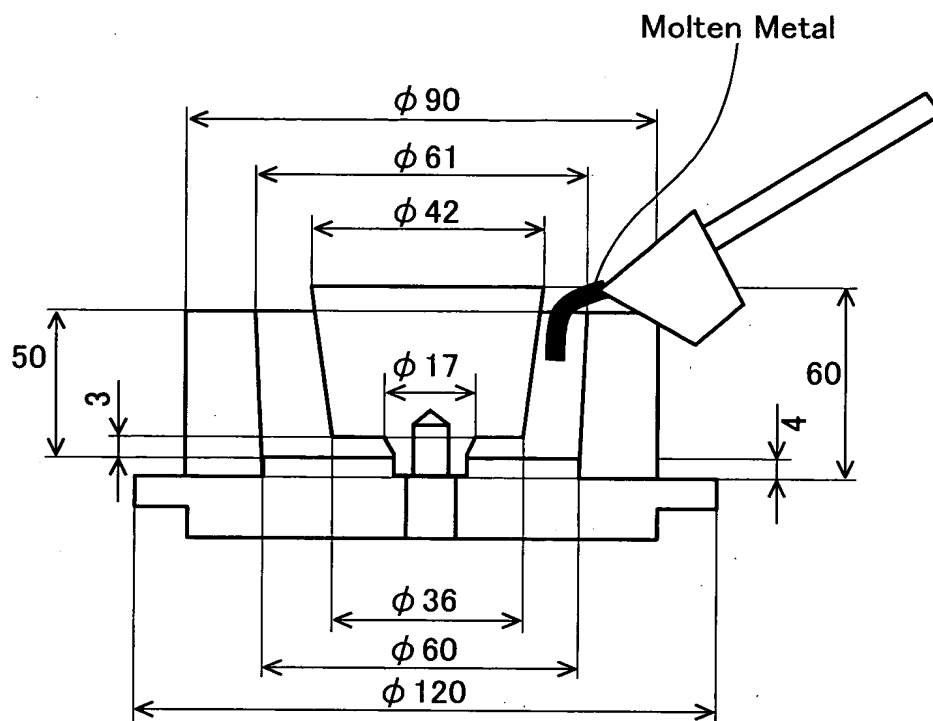
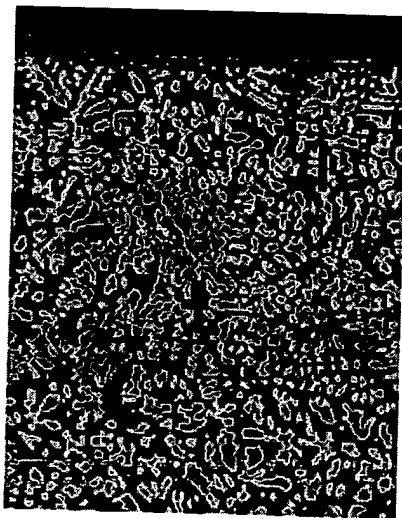


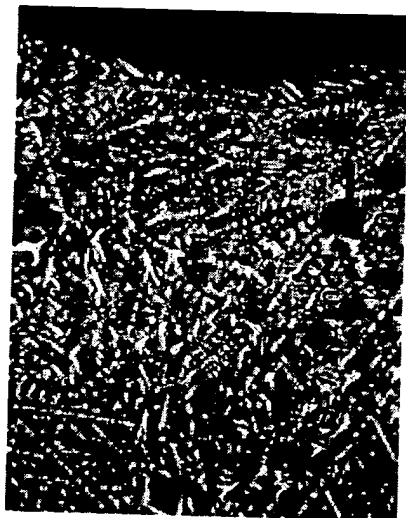
FIG.2

(a)



Mg-9%Ca-3%Al-0.5%Mn
(Test Sample No.5)

(b)



Mg-13.5%Ca-4.5%Al-0.2%Mn
(Test Sample No.7)

FIG. 3

